



Consortium for Innovation in  
Manufacturing & Materials

## **Faculty Profiles**



Consortium for Innovation in Manufacturing & Materials

## Stephen Akwaboa

Assistant Professor, Mechanical Engineering  
Southern University, Baton Rouge

## Contact

+1-225-771-2709  
stephen\_akwaboa@subr.edu



## Specialization

Computational Fluid Dynamics, Heat Transfer, Hypersonic flows and algorithm development.

## Expertise

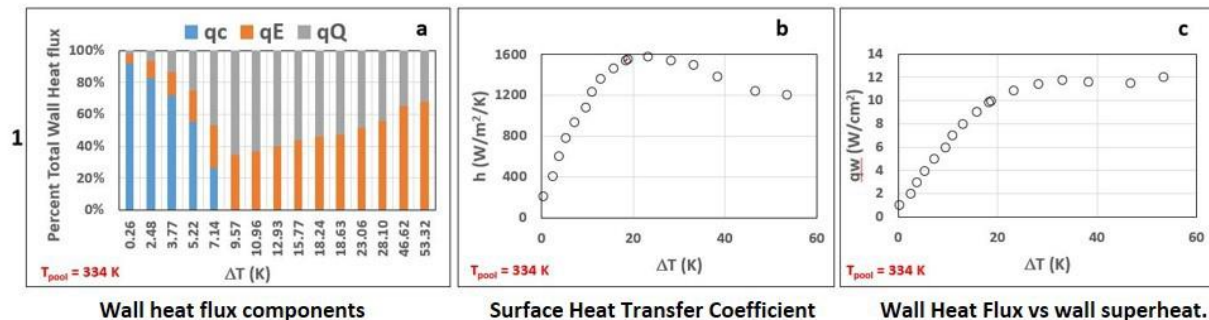
Modeling, processing, and thermo-mechanical property characterization of composite materials, high temperature superalloys and ceramic thermal barrier coatings.

## Education

Ph.D. in Mechanical Engineering from North Carolina A&T State University (2008).

## Research

Ongoing research in our group, supported by CIMM, focuses on developing computational heat transfer models for analysis of multi-phase heat transfer in micro-scale heat sinks manufactured by metal forming. Numerical modeling and simulation approaches for analyzing additive manufacturing processes involving laser as input heat sources is under development. AM produce parts through the layer by layer addition of molten material generates large temperature gradients that cause plastic deformation. Thermo-mechanical models are developed to predict the thermal history and mechanical distortion. This enables the process to be studied and for distortion mitigation techniques to be developed. Such investigations require models that accurately capture the physics of the deposition process.





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## Thomas C Bishop

Associate Professor  
Chemistry & Physics  
Hazel Stewart Garner Professor  
Louisiana Tech University

## Contact

+1-318-257-5209  
bishop@latech.edu



## Specialization

ICME and data.

## Expertise

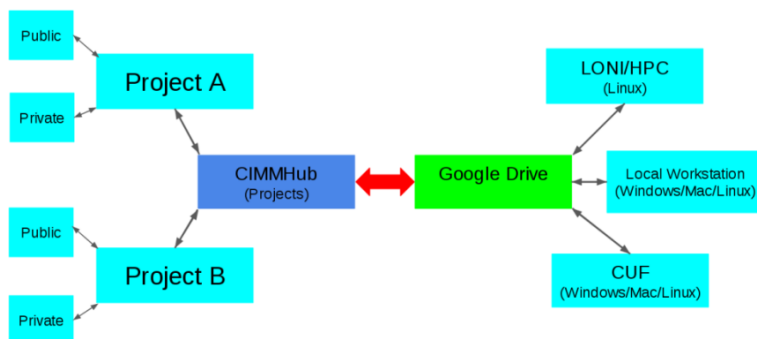
Workflows for High Performance – High Throughput all-atom and coarse grained modeling and simulation.

## Education

PhD in Physical Chemistry University of Illinois at Urbana-Champaign (1996); M.S. Applied Math from NYU Courant Institute (1990); B.S. in Physics from LSU (1988).

## Research

CIMM sponsored activities in our group focus on workflows for achieving integrated computational materials engineering and development of CIMMHub as a resource for research and collaboration support. Efforts are focused on exploiting Google Drive as a data management solution for CIMMHub that unifies experimental (CUF) and computational resources (LONI) and development of Workspace tools.



Google Drive based scheme for uniting remote resources through CIMMHub



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## Uttam K. Chakravarty

Assistant Professor

University of New Orleans

## Contact

+1-504-280-6191

uchakrav@uno.edu



## Specialization

Computational mechanics, finite element analysis, computational fluid dynamics, and additive manufacturing.

## Expertise

We are working on the CFD analysis of Ti-6Al-4V melt pool in powder-bed electron beam additive manufacturing to characterize the process parameters associated with it including the melt pool geometry, beam power, beam speed, beam diameter, and temperature profile along the melt scan.

## Education

Dr. Chakravarty received his B.S. in Mechanical Engineering from the Bangladesh University of Engineering and Technology in 1999, an M.S. in Mechanical Engineering from the Tuskegee University in 2003, another M.S. in Aerospace Engineering from the Georgia Institute of Technology in 2005, and his Ph.D. in Aerospace Engineering from the Georgia Institute of Technology in 2008.

## Research

Dr. Chakravarty actively conducts research in the areas of solid mechanics, composite structures, vibrations and control, finite element analysis, computational fluid dynamics, fluid-structure interaction, additive manufacturing, and small-scaled unmanned aerial systems. His research has been published in the *ASME Journal of Applied Mechanics*, *ASME Journal of Vibration and Acoustics*, *Journal of Aircraft*, *Journal of Intelligent Materials Systems and Structures*, *Mechanics Research Communications*, *International Journal of Micro Air Vehicles*, *Composite Structures*, *Composites Part B: Engineering*, *Composite Structures*, *Materials Science and Engineering A*, and *Acta Materialia*. He has also published several peer-reviewed conference papers, and presented in many national and international conferences.



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## Dentcho Genov

Associate Professor  
Louisiana Tech University

## Contact

+1-318-257-4190  
dgenov@latech.edu



## Specialization

Computational materials science; computational electromagnetism

## Expertise

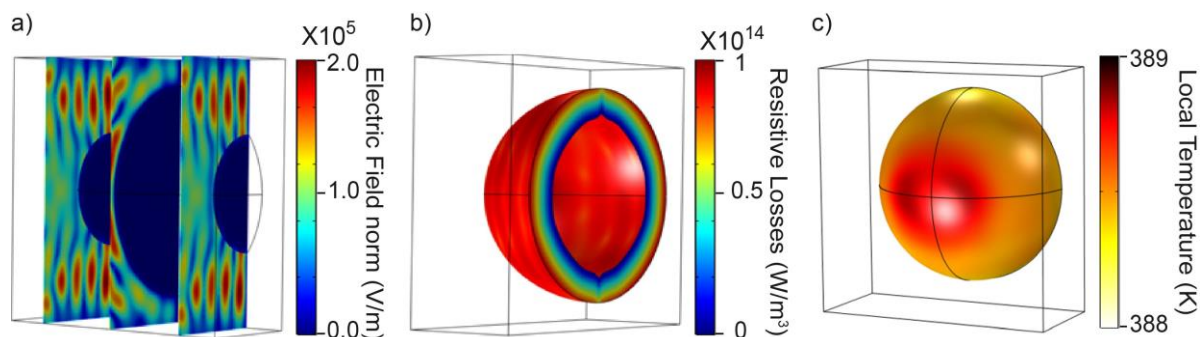
Electromagnetic theory of artificial electromagnetic materials; Nano-photonics and Plasmonics; Multi-physics self-consistent modeling of complex phenomenon pertaining to Selective Laser Melting.

## Education

PhD in Electrical Engineering from Purdue University (2005); post-doctoral fellowship at University of California at Berkeley (2005-08).

## Research

CIMM-supported research focuses on the development of a computational framework to self-consistently merge full-wave electromagnetic and heat transfer simulations, to gain a better understanding the complex multi-physics processes involved in Selective Laser Melting (SLM). We aim at technology optimization through understanding the effects of the metal powders microscopic structure and uniformity on laser absorptivity, increase in the SLM energy efficiency and printing rate, reduction of vaporization and improved material utilization.





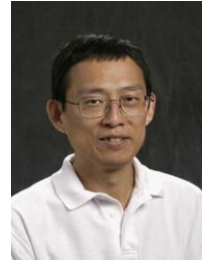
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## Shengmin Guo

Holmes Endowed Professor of  
Mechanical Engineering  
Louisiana State University

## Contact

+1-225-578-7619  
sguo2@lsu.edu



## Specialization

Thermal fluids, instrumentation, power generation, laser additive manufacturing, and high temperature materials.

## Expertise

Plasma spray coating, Laser based additive manufacturing, metallic and ceramic material processing, Gas turbines.

## Education

Ph.D. in Engineering Science from Oxford University, England (1998).

## Research

Ongoing research in our group, supported by CIMM, focuses on laser based additive manufacturing, including alloy design, alloy powder synthesis, laser 3D printing hardware and software integration, and laser 3D printing process optimization.









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## Samuel Ibekwe

Professor  
Southern University,  
Baton Rouge, LA

## Contact

+1-225-771-2525  
Samuel\_ibekwe@subr.edu



## Specialization

Solid Mechanics, Materials Engineering

## Expertise

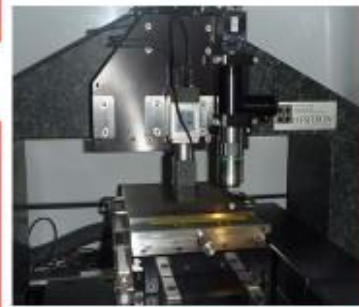
Impact Response of Composites; Fabrication, testing, analysis, and evaluation of advanced composite materials.

## Education

Ph.D. Materials Engr. & Science, South Dakota School of Mines & Tech. (1991)

## Research

One project in our group supported by CIMM is studying input parameters in Selective Laser Melting (SLM) of AISI 316L Stainless Steel that will result in optimal desired material properties. Nanoindentation analysis is being carried out to determine nanohardness, elastic modulus, in addition to fracture toughness, wear resistance and hardness uniformity of statistically varied input parameters. Coupled with microstructural characterization, the impact of these inputs on SLM manufactured components would be determined and predicted.







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## **H. Dwayne Jerro**

Professor and Chair  
Southern University,  
Baton Rouge, LA

## **Contact**

+1-225-771-3580  
Dwayne\_Jerro@subr.edu



## **Specialization**

Mechanics and Mechanical Design

## **Expertise**

Composite materials design, testing, and characterization

## **Education**

Ph.D. Mechanical Engineering, Louisiana State University (1998); Certificate - Institute for Mechanics & Materials Summer School, Univ. California, San Diego (1994).

## **Research**

One project involves the design of radiation sensor(s) using Additive Manufacturing techniques. This design includes consideration of factors that have the potential of altering the performance of the sensor over its service life, such as moisture and humidity. Another project in our group supported by CIMM is studying input parameters in Selective Laser Melting (SLM) of AISI 316L Stainless Steel that will result in optimal desired material properties. Nanoindentation analysis is being conducted to determine nanohardness, elastic modulus, in addition to fracture toughness, wear resistance and hardness uniformity of statistically varied input parameters. Coupled with microstructural characterization, the impact of these inputs on SLM manufactured components would be determined and predicted.



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## Ghanashyam Joshi

Professor

Southern University, Baton Rouge, LA

## Contact

+1-225-771-5917

Ghanashyam\_Joshi@subr.edu



## Specialization

Manufacturing and Design, Materials Engineering

## Expertise

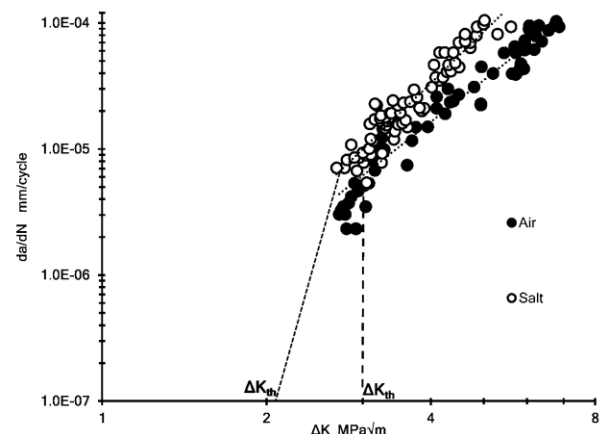
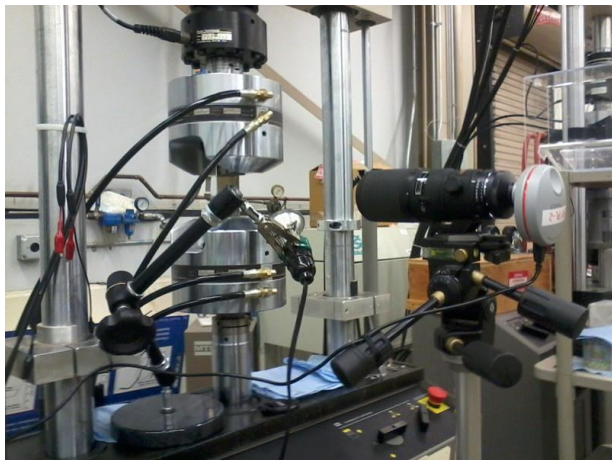
Materials processing and characterization, Fatigue and fracture prognostics

## Education

Ph.D. Mechanical Engineering, Michigan Technological University. (1993); Post-doc at National Institute of Standards and Technology (1993-95); Faculty Fellowships at AFRL, NASA, DoE/ORNL, NIST, DoD/ARL, Boeing.

## Research

One project in our group supported by CIMM is studying fatigue crack initiation and growth in metals and composites. Thermomechanical fatigue including entropy and plastic strain accumulation are being investigated. Damage mechanics as well as fracture mechanics software simulations are carried out. The experimental fatigue tests for multi-sensor data based fatigue crack prognostics are carried out using servo-hydraulic MTS mechanical test machine. Failed specimens are further investigated using optical microscopy and SEM, for confirmation of marker bands, phases and grain structure. Prognostics system for fatigue crack growth/life tracking will be developed.





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## Michael Khonsari

Dow Chemical Endowed Chair  
Professor of Mechanical Engineering  
Louisiana State University

## Contact

+1-225-578-9192  
khonsari@lsu.edu



## Specialization

Tribology, Mechanical Fatigue, Rotating Machinery

## Expertise

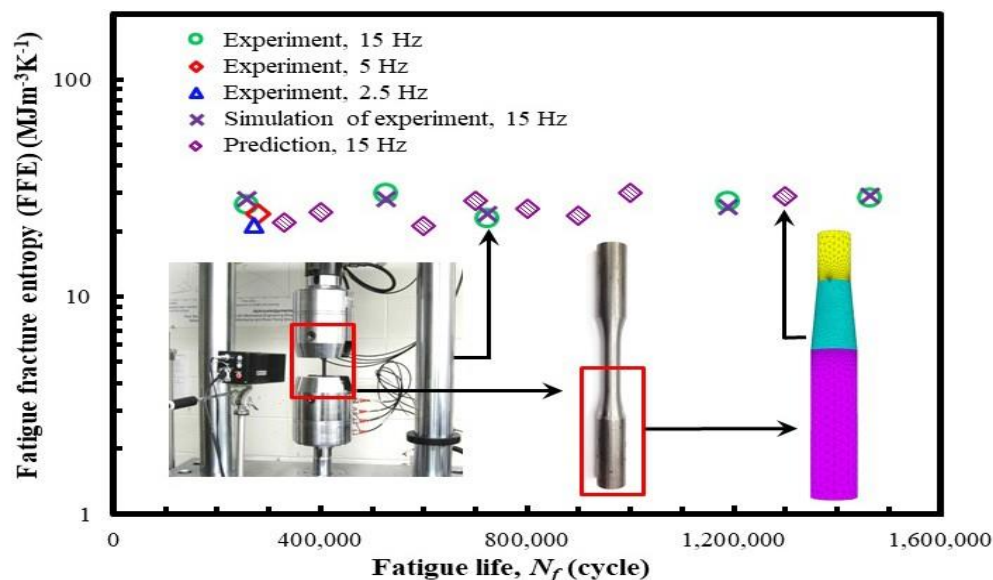
Surface characterization, interfacial phenomena, non-destructive testing, fatigue

## Education

Ph.D. in Mechanical Engineering, The University of Texas at Austin (1983)

## Research

Our group at LSU Center for Rotating Machinery has developed new techniques for measuring, predicting, analyzing components experiencing cyclic fatigue and damage due to degradation. The patented technologies enable one to reliably determine fatigue life in a non-destructive fashion, capable of monitoring structural health, predicting the remaining life of a specimen, and performing accelerated testing for new materials. These technologies are particularly useful for evaluation of the performance of 3D printed components.





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## Richard L. Kurtz

Director of CAMD  
Professor of Physics  
Louisiana State University

## Contact

+1-225-772-4029  
rlkurtz@lsu.edu



## Specialization

Synchrotron based materials analysis; X-ray and electron spectroscopies

## Expertise

Experimental surface science applying multiple analytical techniques to materials characterization focusing on oxides, thin films and supported nanoclusters on oxide surfaces.

## Education

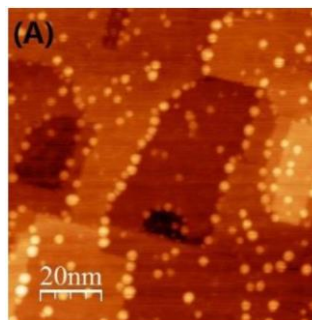
PhD in Applied Physics from Yale University (1983); National Research Council Ppost-doctoral fellowship at NIST (1983-85).

## Research

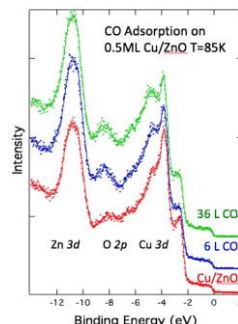
One project that our group carries out with CIMM support is the characterization of the electronic structure of high-entropy alloy CoCrFeNi using photoelectron spectroscopy. This work involves both characterization of the electronic band structure with UPS as well as the chemical valence state using XPS. The stability of the surfaces of these materials are studied by carrying out oxidation measurements and the results show preferential oxidation of Cr and Fe while Co and Ni remain essentially metallic. These results can be compared directly to DFT studies carried out by other CIMM groups.



LSU's CAMD synchrotron



Cu nanoparticles on ZnO



CO ads. On Cu/Zn



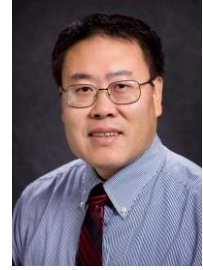
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## Guoqiang Li

LSU Alumni Professor of Mechanical Engineering  
Louisiana State University/Southern University

## Contact

+1-225-578-5302  
lguoqi1@lsu.edu



## Specialization

Engineering mechanics; experimental mechanics;

## Expertise

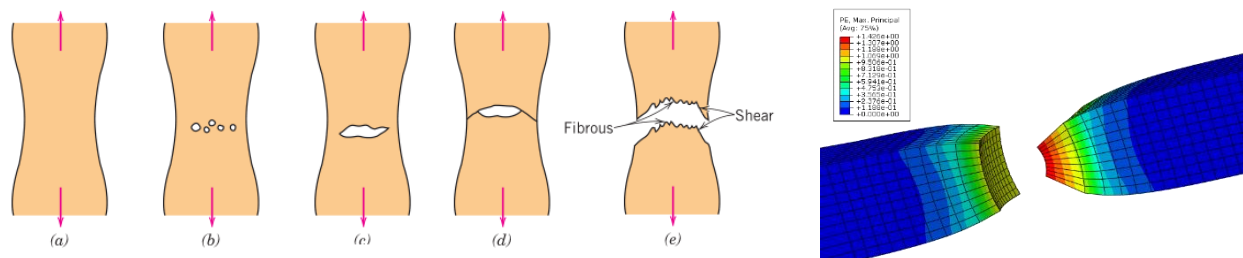
Structural analysis; composite joint; interfacial fracture.

## Education

Ph.D. in Civil Engineering from Southeast University (1997); postdoc at LSU (1997-2000).

## Research

Ongoing research in our group, supported by CIMM, focuses on interfacial fracture of 3D printed structures using selective laser melting (SLM). Major scientific issues addressed include: 1) interfacial fracture under Mode I, Mode II, and mixed Mode I&II loading; 2) finite element modeling of fracture of SLM printed dogbone specimen under uniaxial tensile loading. We are developing analytical modeling of the interfacial fracture of 3D printed metallic specimens, which have periodic zig-zag fracture path. We are also using commercially available software package such as ANSYS, to model the “cup and cone” fracture of printed specimens under uniaxial tension. Our research may help better understand fracture of printed metallic specimens under various loading conditions and may also help control the printing process using SLM.







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## Daniela S. Mainardi

Interim Director for Chemical and  
Nanosystems Engineering  
Thomas C. & Nelda Jeffery Professor  
Louisiana Tech University

## Contact

+1-318-257-5126  
mainardi@latech.edu



## Specialization

Computational materials science and engineering; computational chemistry

## Expertise

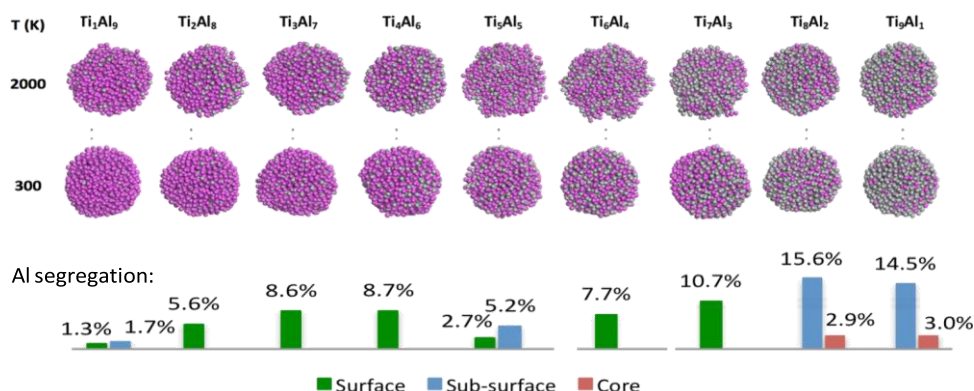
Molecular modeling of systems at the nano-scale with applications to catalysis and Materials Science.

## Education

PhD in Chemical Engineering - University of South Carolina (2003); MS in Materials Science and Technology – University of San Martin, Argentina (1998); BS in Physics – University of Buenos Aires, Argentina (1997).

## Research

Our computational modeling approach developed for this CIMM project is helping elucidate the atomic ordering and distribution in Ti-Al alloys as temperature is reduced from 2000 K (where the metallic alloy is in the liquid phase) to 300K (where the alloy has solidified). A Python code created in the Mainardi group starts with a random initial configuration of the model system representing the alloy, then a Classical Monte Carlo algorithm is used to find the most probable atomic configuration, and finally the system is heat-treated at the temperature of interest according to a Molecular Dynamics simulation in this final step.







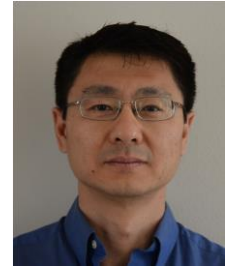
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## Wen Jin Meng

Williams Professor of Mechanical  
Engineering  
Louisiana State University

## Contact

+1-225-578-5832  
wmeng1@lsu.edu



## Specialization

Experimental materials science: micro/nano fabrication, surface engineering, plasma processing

## Expertise

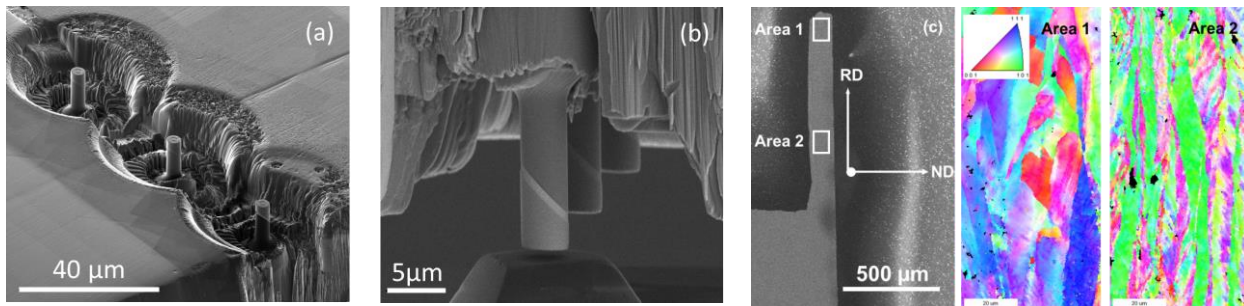
Plasma assisted vapor phase deposition; materials characterization; micro mechanical testing; micro/nano fabrication.

## Education

Ph.D. in Applied Physics from Caltech (1988); post-doc at Argonne National Laboratory (1988-89).

## Research

Ongoing research in our group, supported by CIMM, focuses on small scale metal forming and pattern replication. Major scientific issues addressed include: 1) intrinsic and extrinsic materials' size effects relevant to sub-mm to micron scale forming and replication; 2) solid/solid interfacial mechanical integrity relevant to coating based surface engineering and mechanical performance of layered solids, including those made by additive manufacturing (AM). We are developing microscale, in-situ, mechanical testing capabilities, and applying them in combination with micro/nano scale materials characterization techniques to generate new understanding and new insights regarding mechanical size effects, interfacial mechanical response, and new materials for AM.





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## Patrick F Mensah

Formosa Endowed Professor  
Associate Dean For Research  
Southern University

## Contact

+1-225-771-2975  
patrick\_mensah@subr.edu



## Specialization

Experimental and computational fluid and heat transfer

## Expertise

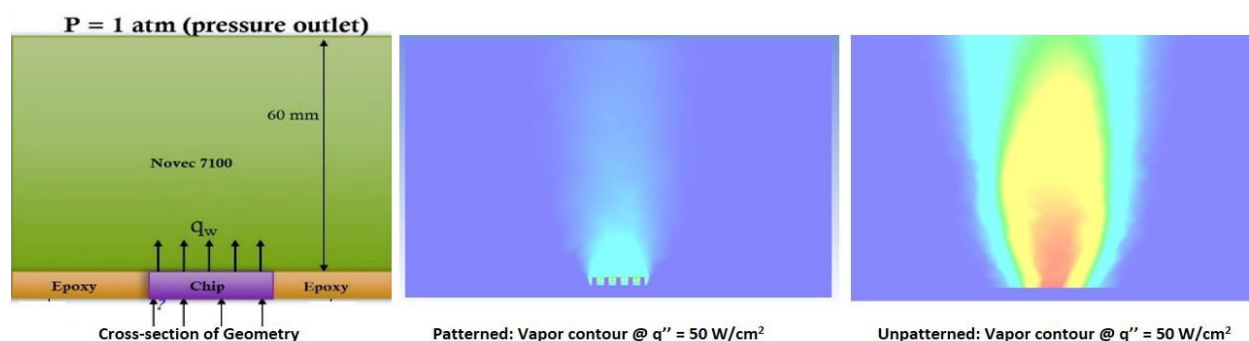
Modeling, processing, and thermo-mechanical property characterization of composite materials, high temperature superalloys and ceramic thermal barrier coatings

## Education

Ph.D. in Engineering Science from Louisiana State University (1998).

## Research

Ongoing research in our group, supported by CIMM, focuses on developing computational heat transfer models for analysis of multi-phase heat transfer in micro-scale heat sinks manufactured by metal forming. Numerical modeling and simulation approaches for analyzing additive manufacturing (AM) processes of metal powders involving laser as input heat sources is also under development. AM produce parts through the layer-by-layer addition of molten material that generates large temperature gradients that cause plastic deformation. Thermo-mechanical models predict the thermal history, mechanical distortion due interfacial thermal stresses. This enables the process to be studied and for distortion mitigation techniques to be developed. Such investigations required models that accurately capture the physics of the deposition process.





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## Arden Moore

Assistant Professor  
Mechanical Engineering  
Institute for Micromanufacturing  
Louisiana Tech University

## Contact

+1-318-257-5142  
amoore@latech.edu



## Specialization

Heat transfer; nanomaterials

## Expertise

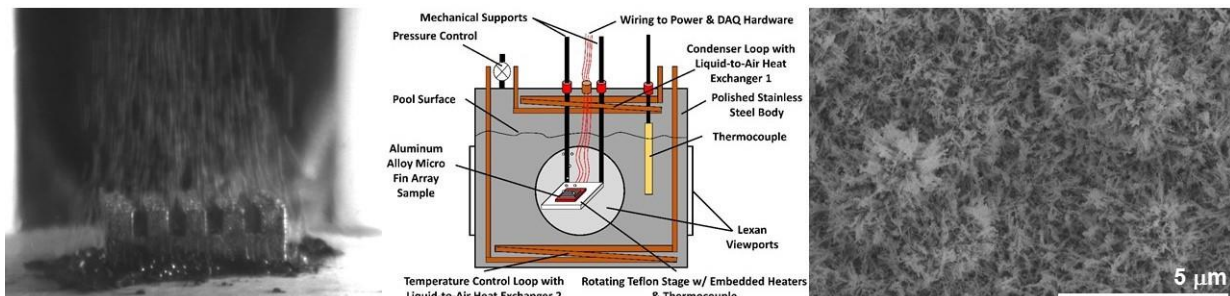
Experimental thermal transport investigations at macro-, micro-, and nanoscales; Conduction and phase change processes; Thermal and electrical characterization of materials.

## Education

PhD in Mechanical Engineering from The University of Texas at Austin (2010); post-doctoral fellowship at University of Texas at Austin (2010-11); previously a Thermal Advisory Engineer at IBM (2011-2013).

## Research

Our group is focused on investigating technologically relevant applications of the fundamental manufacturing science being developed through CIMM. One project focuses on optimizing low profile heat sinks made via scalable microforming for use in direct immersion two-phase cooling environments. Another utilizes the design flexibility of additive manufacturing to realize non-traditional heat sink designs inspired by nature. For both of these works, we are also looking at multiscale surface features such as nanowires that can be formed via scalable methods to enhance heat transfer at the macroscale.





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## Juana Moreno

Associate Professor  
Physics & Astronomy and  
Center Computation & Technology  
Louisiana State University

## Contact

+1-225-578-7586  
moreno@lsu.edu



## Specialization

Computational materials science, strongly correlated systems.

## Expertise

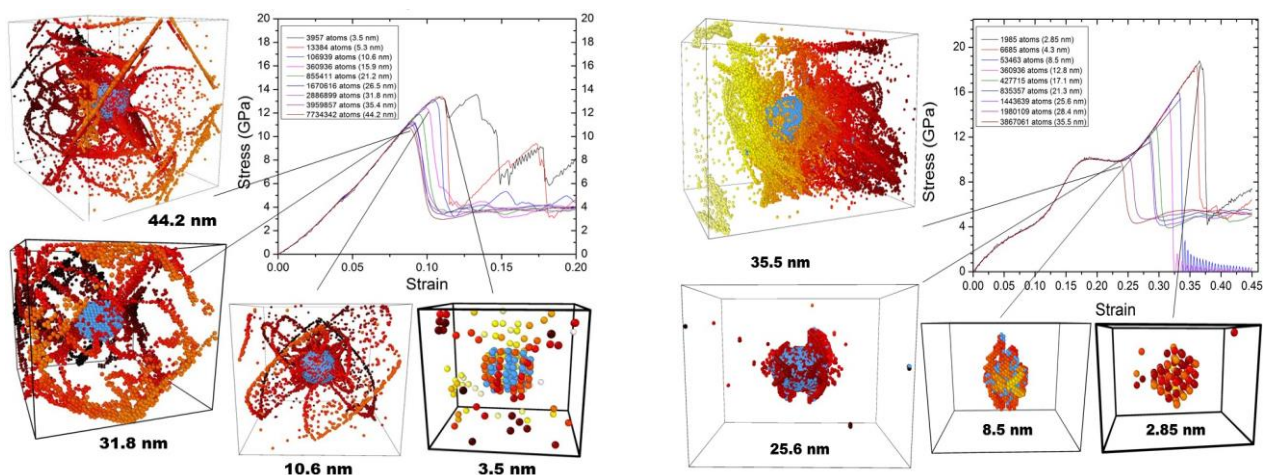
Dynamical mean-field theory and its extensions to explore the experimentally relevant transport and magnetic properties of correlated electron systems.

## Education

PhD in Physics from Rutgers, The State University of New Jersey (1997); post-doctoral positions at the Abdus Salam International Centre for Theoretical Physics, Trieste, Italy (1996-1998) and Northwestern University, Evanston, US (1998-2001).

## Research

One project in our group supported by CIMM is aimed at understanding the role of voids on metallic alloys. We study the failure mechanisms at the atomistic scale when subjected to loading. This work requires extensive computations of the stress-strain curves, yield stress, elastic constants, etc at different loading rates, cell sizes and void volume fraction. This year we have focused on  $\text{Ni}_3\text{Al}$  and  $\text{NiAl}$ .





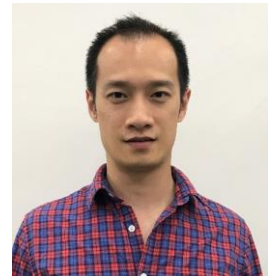
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## **Yang Mu**

Research Assistant Prof.  
Mechanical Engineering  
Louisiana State University

## **Contact**

225-578-5947  
ymu1@lsu.edu



## **Specialization**

Vacuum technology, Physical vapor deposition, thin film preparation, material characterization, mechanical testing in micro-scale

## **Expertise**

Vapor phase deposition; materials characterization; micro mechanical testing; micro/nano fabrication.

## **Education**

PhD in Engineering from LSU (2016); post-doctoral research associate at LSU (2016-18).

## **Research**

We design and build ultra-high vacuum system to deposit metal/ceramic thin films. And carry out characterization on thin films prepared. Method of in-situ and ex-situ mechanical testing on thin film interfacial region has been developed to test its integrity.



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## Adarsh D. Radadia

Assistant Professor  
Chemical Engineering  
Louisiana Tech University

## Contact

+1-318-257-5112  
radadia@latech.edu



## Specialization

Surface chemistry and characterization; Micro-analytical instrumentation

## Expertise

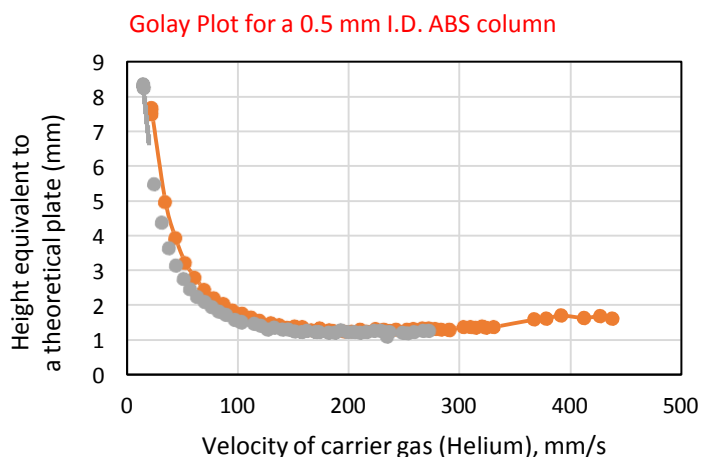
Surface modification chemistry of metal oxides for gas chromatography column development; System-level integration of a micro gas chromatograph

## Education

PhD in Chemical Engineering from University of Illinois (2009); post-doctoral research associate at University of Illinois (2009-11).

## Research

One project in our group supported by CIMM is aimed at understanding the passivation chemistry needed at the interface of a metal column and the required polymer coating for separation of volatiles with different organic functional groups. This work requires extensive gas chromatography-mass spectrometry experiments. To address the need to develop cost-effective micro gas chromatographs, we are also exploring the use of fused filament extrusion to build a preconcentrator, a column and a detector.







Consortium for Innovation in Manufacturing & Materials

## B. Ramu Ramachandran

Associate VP for Research

Dean of Graduate School

T. L. James Eminent Scholar Chair Professor

Louisiana Tech University

## Contact

+1-318-257-4304

ramu@latech.edu



## Specialization

Computational materials science; computational chemistry

## Expertise

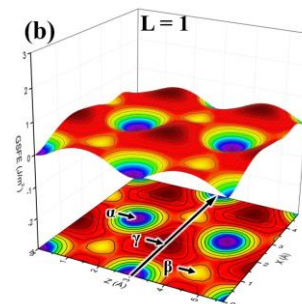
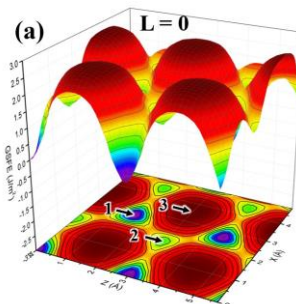
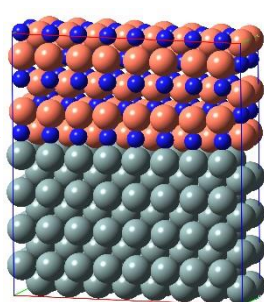
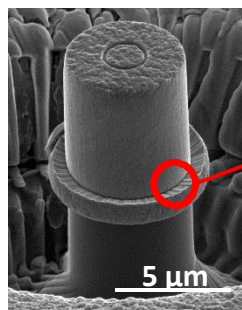
First principles simulations of structures and properties of solids and surfaces; Density functional theory applied to metal/ceramic interfaces and oxidation of metals and alloys.

## Education

PhD in Chemistry from Kansas State University (1987); post-doctoral fellowship at University of Texas at Austin (1987-89).

## Research

One project in our group supported by CIMM is aimed at understanding the properties of metal/ceramic interfaces and their failure mechanisms at the atomistic scale when subjected to shear loading. This work requires extensive first principles Density Functional Theory (DFT) calculations. To address the shear failure mechanism at larger length scales, we are also developing new Modified Embedded Atom Method (MEAM) potentials using DFT calculations. Another CIMM-supported effort involves the study of oxidation of metals and alloys, again using DFT calculations.





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## **Paul Schilling**

Professor  
University of New Orleans

## **Contact**

+1-504-280-6632  
pschilli@uno.edu



## **Specialization**

Materials Characterization

## **Expertise**

Materials characterization including mechanical properties and microstructural characterization; metastable alloys; spark plasma alloying.

## **Education**

Ph.D. in Mechanical Engineering, Louisiana State University, 1992.

## **Research**

Dr. Schilling directs an applied research program in the development and characterization of materials. He has worked extensively in novel metallurgical techniques including mechanical alloying for the development of nanocrystalline alloys; and metal surface modification by electro-plasma processing and electro-spark alloying for improved corrosion and wear resistance. Studies have included the application of mechanical alloying in the production of nanostructured half-Heusler alloys for thermoelectric power generation, and the characterization of processing effects on the stir zone in friction stir welded aluminum alloys. In addition, Dr. Schilling is the co-author of the computer-aided design text, Parametric Modeling with SolidWorks.



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## **Dr. Naidu V. Seetala**

Edward Bouchet Endowed Professor in Physics  
Grambling State University

## **Contact**

+1-318-274-2574  
naidusv@gram.edu



## **Specialization**

Material Science and Nano-technology: Ultra high temperature ceramic nanocomposites, Polymer composites - nanoporosity using positron annihilation lifetime spectrometer, Nanocatalysts using sol-gel/oil-drop methods for syn-gas conversion for higher alkanes, and hydrogen production using WGS reactions for fuel cell applications, and Magnetic nanoparticles for storage media applications.

## **Expertise**

Established state of the art research facilities at GSU including Positron Annihilation Lifetime Spectroscopy, Magneto-sputter thin film coater, Vibrating Sample Magnetometer, SQUID magnetometer, Environmental SEM with EDXS, X-ray Diffraction (XRD), and Mossbauer spectroscopy.

## **Education**

Obtained Post-Doctoral Research training at the University of Texas at Arlington for about 3 years after completing Ph.D. in Physics from the Saha Institute of Nuclear Physics, Calcutta, India.

## **Research**

Obtained research experience as visiting scientist at Argonne National Laboratory, NASA Glenn Research Center, and Wright Patterson Air Force Base, the MINT center, University of Alabama at Tuscaloosa, and as an adjunct professor at Louisiana Tech University. Received funding as a PI for several research grants supported by NASA, DOE, NSF, ONR, and AFOSR. He has over 70 research publications in refereed journals. His NASA research has been highlighted on CBS KNOE TV8 Evening/Night News, and his Ultra High Temperature Ceramics research has been highlighted in "The News Star", Special Issue, Monroe. As per the "Research Gate Spotlight", his publications reached 200 citations and 400 reads just in last year.



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## Shuai Shao

Assistant Professor of Mechanical  
Engineering  
Louisiana State University

## Contact

+1-225-578-1711  
sshao@lsu.edu



## Specialization

Computational materials science with interests in solid-solid interfaces.

## Expertise

Materials modeling across length and time scales: first principal density functional theory, molecular dynamics, dislocation dynamics, continuum plasticity modeling.

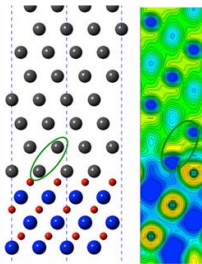
## Education

Ph.D. in Mechanical Engineering from Washington State University (2012); post-doc at Los Alamos National Laboratory (2012-2016).

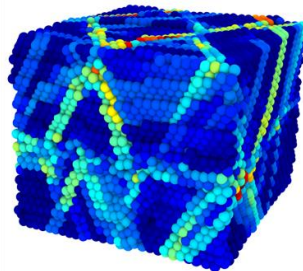
## Research

The main focus of my group, supported by CIMM, is to realize the multiscale interface engineering of metal/ceramic material systems. We first attempt to understand the structure and properties of the metal/ceramic interfaces through an integrated multiscale modeling approach. We start from the atomic scale and micro scale: where the intrinsic properties of the interfaces, such as their energetics and dislocation structures, are probed using first principles and atomistic modeling tools. Such findings are then analyzed and incorporated into a meso scale dislocation dynamics model. The output from the meso scale model is then used to inform the continuum scale plasticity models, which, in turn, enable the accelerated design of metal/ceramic materials.

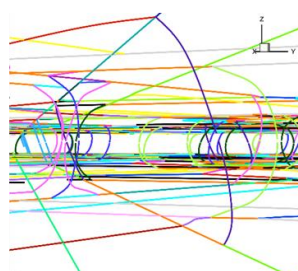
Atomic Scale



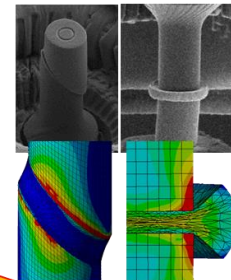
Micro Scale



Meso Scale



Continuum Scale



**Integrated Multiscale Interface Engineering**



Consortium for Innovation in Manufacturing & Materials

## **Name**

Damon Smith  
Assistant Professor of Mechanical  
Engineering  
University of New Orleans

## **Contact**

+1-504-280-6167  
dsmith3@uno.edu



## **Specialization**

Nanoparticles, Nanocomposites, Advanced Materials for Additive Manufacturing

## **Expertise**

Enhancement of mechanical and physical properties of additive manufacturing materials through incorporation of multifunctional nanoparticle additives.

## **Education**

University of New Orleans, New Orleans, LA, Physics, B.S. 2003

University of New Orleans, New Orleans, LA, Applied Physics, M.S. 2005

University of Texas at Austin, Austin, TX, Materials Science and Engineering, Ph.D. 2009

## **Research**

Research in our group is concerned with the scalable, high-yield synthesis of nanoparticles and their assembly into new classes of fabrics, composites, and other macroscale materials. We are currently exploring the inclusion of metal and semiconductor nanoparticles within thermoplastic matrices to produce multifunctional nanocomposites compatible with extrusion, injection molding, and 3D printing processes. The understanding of how these manufacturing processes influence material structure at the nano-, micro-, and mesoscale and the characterization of the associated structure-property relationships is key to optimizing their performance. Applications of interest include biomedical devices and 3D electronics and optoelectronics.



Consortium for Innovation in Manufacturing & Materials

## Phillip T. Sprunger

Scientific Director of CAMD  
Professor of Physics  
Louisiana State University

## Contact

+1-225-328-3943  
phils@lsu.edu



## Specialization

Experimental condensed matter physics; surface/interfacial electronic, structural, and chemical phenomena

## Expertise

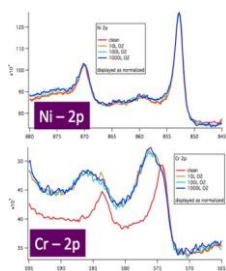
Electron- and photon-based spectroscopies and scattering; synchrotron-based X-ray and VUV absorption/photoemission; thin-film, surface, nano metal alloys and oxides.

## Education

PhD in Physics from University of Pennsylvania (1993); postdoc in nanomaterial at University of Aarhus, Denmark (1993-1995)

## Research

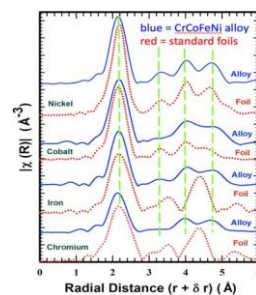
One research thrust of our group supported by CIMM focuses on the synthesis and characterization of high-entropy alloys (HEA) such as CrCoFeNi and CrCoFeNiCu. Specifically, we have used a number of experimental probes to elucidate the microstructural, electronic, and chemical bulk and surface properties. We have found that although the surface atomic composition is equivalent to the bulk, Ni (and Co) are relatively inert to oxidation. This yields insight into corrosion resistance of HEAs. In addition, we are currently installing an *in-situ* x-ray scattering system to monitor details of laser-melt/solidification processes of alloy powders used in advanced manufacturing.



XPS of CrCoFeNi surface upon adsorption of oxygen



EBSD image showing large grain growth of CrCoFeNi



EXAFS oscillations of HEA and standards revealing local structure





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## George Z. Voyiadjis

Boyd Professor  
Department of Civil and  
Environmental Engineering  
Louisiana State University

## Contact

+1-225-578-8668  
voyiadjis@eng.lsu.edu



## Specialization

Computational solid mechanics; Computational materials science

## Expertise

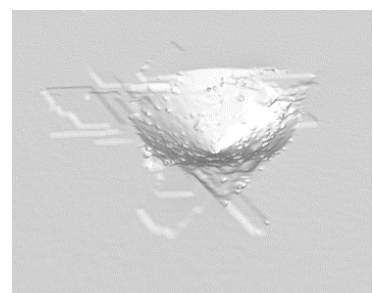
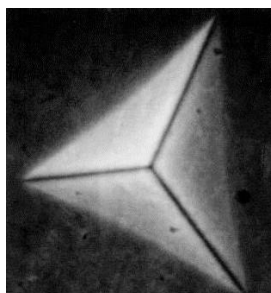
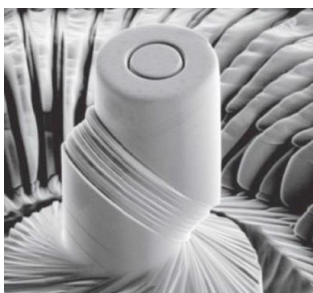
Voyiadjis' primary expertise is in plasticity and damage mechanics of metals, metal matrix composites, polymers and ceramics with emphasis on the theoretical modeling, numerical simulation of material behavior, and experimental correlation.

## Education

D.Eng.Sc. (Engineering Mechanics), May 1973, Columbia University.  
M.Sc. (Civil Engineering), May 1970, California Institute of Technology.

## Research

The current research in our group, supported by CIMM, focuses on nonlocal continuum modelling and atomistic simulation of small scale metal forming and pattern replication. Major scientific issues addressed include intrinsic and extrinsic materials' size effects relevant to sub-mm to micron scale forming and replication. The size effects in metallic samples of confined volumes are addressed during the nanoindentation and micropillar compression experiments. We are developing continuum models in metallic samples of confined volumes to capture the size effects observed during the atomistic simulations and microscale, in-situ, mechanical experiments.





Consortium for Innovation in Manufacturing & Materials

## Leland Weiss

Interim Director of Civil & Mechanical  
Engineering & Construction Engineering  
Technology  
Thurman Lauret Professor  
Louisiana Tech University

## Contact

+1-318-257-5113  
lweiss@latech.edu



## Specialization

Small-scale thermal management and materials for device applications

## Expertise

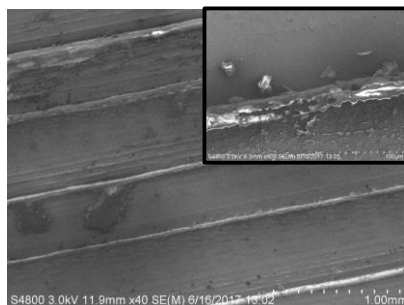
Micro and Meso-scale fabrication techniques and device design and characterization.  
Microfluidics and small-scale energy generation and thermal control.

## Education

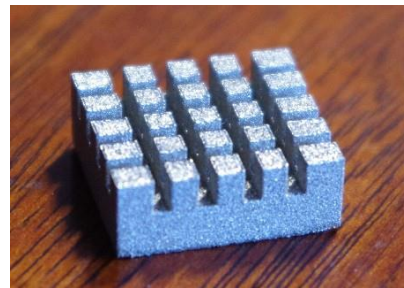
PhD in Mechanical Engineering from Washington State University (2007); B.S. in  
Mechanical Engineering from Carnegie Mellon University (1999)

## Research

CIMM sponsored activities in our group focus on manufacturability and materials research applied to fused deposition modeling techniques (3D printing) and stainless steel 3D printed structures through CIMM cross-campus collaborations. Additives that include metallic and nanoscale powders are incorporated with more traditional, non conductive plastics like ABS using high shear techniques. This enhances thermal and electrical conductivities of these materials. Using microscale features, these heat sinks and heat exchangers are under investigation and comparison with metal based counterparts. This work fundamentally enhances on-site repair and design flexibility for a wide range of heat transfer applications through advanced manufacturing approaches.



SEM images of 3D printed ABS materials with 90% volumetric fill for heat sink application.



Metal 3D printed Heat Sink using Stainless Steel and high surface area finish



Consortium for Innovation in Manufacturing & Materials

## Chester Wilson

Associate Professor  
Louisiana Tech University

## Contact

+1-318-497-0659  
chester@latech.edu



## Specialization

Microfabrication, MEMS/NEMS/Integrated Circuit Design, Nanotechnology

## Expertise

Fabrication of complex alloy nanochemistry derived particles, Microfabrication of metallic alloy parts, Development of 2D carbon-metallic bonding.

## Education

PhD in Electrical Engineering from University of Wisconsin-Madison (1987); post-doctoral fellowship at University of Michigan-Ann Arbor (1987-89).

## Research

One project in our group supported by CIMM is aimed at electrochemical methods to manufacture metal micro- and nanoparticles. Molten spray methods, which are the most widely used method for larger particles to be used in 3D manufacturing, are produced using a spray atomizer of one form or another. Some sprays use gas, flames, or water. Electrochemistry is well understood and has been in use for many processes for a long time. However, electrochemistry has not been widely studied for the purpose of manufacturing micro- and nanoparticles.

